IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Application No.

: Not Yet Assigned

First Named Inventor

: Stephan KUSCHEL

Filed

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: 23911

Title

: Method for the Production of a Rim Hole in Hollow

Profiles

PRELIMINARY AMENDMENT

Mail Stop PCT

Commissioner for Patents

P.O. Box 1450

Alexandria, VA 22313-1450

Sir:

Please amend the English translation of the international PCT application identified above as follows.

Amendments to the Specification begin on page 2 of this paper. (A Substitute Specification and a marked up version thereof are submitted concurrently herewith).

Amendments to the Claims are reflected in the listing of claims which begins on page 3 of this paper.

Amendments to the Abstract are noted on page 8 and attached hereto as a separate unnumbered page.

Remarks begin on page 9 of this paper.